

#### **CASE STUDY** DoubleTrac<sup>®</sup> Stainless Steel Piping for Marinas

- Saves Time
- Saves Money
- Increases Installation
  Options



Location: Havre de Grace, Maryland

Throughout the United States there are thousands of privately owned marinas which have the capability to dispense fuel. Marinas with fuel dispensing operate under a variety of regulatory requirements that are focused on operational safety and environmental protection. Marina owners are tasked to follow state and local codes, and must invest huge sums of money to comply with these codes and standards. Prior to investing capital funds into their marinas, owners must choose a knowledgeable petroleum contractor, the best fuel piping, and have the least amount of down time to their marinas.

Leon Kucharski of Tank System Services LLC. located in Havre de Grace Maryland has found the best way to combat these issues is by using DoubleTrac<sup>®</sup> by OmegaFlex.

Leon is a State Certified Underground Storage Tank (UST) Inspector for the state of Maryland including Marinas.

He is also a Steel Tank Institute Shop Fabricator Inspector.

With over 12 years of experience Kucharski and his team have been involved in the design of several marinas throughout Maryland.

Tanks System Services most recent piping installations include; Skip Jack Marina, Chesapeake Yacht Club Marina, and Aberdeen Proving Ground Marina.

Leon is aware that each Marina has its own set of unique challenges that must be met, and that's why he likes the features and benefits of DoubleTrac<sup>®</sup>.

Double Trac<sup>®</sup> is a double wall fuel piping that has a 316L Stainless Steel primary and an Engineered Fluoropolymer EFEP (Ethylene Fluorinated Ethylene Propylene) as a secondary

barrier that is bonded to a Nylon 12 outer jacket which is UV protected. DoubleTrac<sup>®</sup> can be considered a "Green Product" because, the primary Stainless Steel piping has zero permeation and the EFEP/Nylon12 outer jacket has nearly zero percent permeation (.000001%). DoubleTrac<sup>®</sup> is a true Future Fuel ready pipe, and is the best choice for today's Recreational Fuels, Bio Diesel and Low Sulphur Diesel blends.

DoubleTrac<sup>®</sup> pipe and fittings are UL 971A listed and meet the salt spray test requirements of ASTM-B-117-90. It passed a 2 hour fire test witnesses by UL (Underwriters Laboratory). It also meets the stringent requirements of the Florida Department of Environmental Protection for Marina piping systems.

Double Trac<sup>®</sup> has a patented mechanically field attachable fitting that creates a Metal to Metal Seal that require NO O-rings which have a finite life span and can degrade over time. It is a highly engineered piping and fitting assembly that is robust enough to last when you are installing it over rivers, lakes and ocean waters.

(continued on back)

DoubleTrac's flexability allows for easy installation into custom containment boxes.



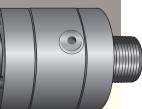
DoubleTrac's Patented fitting with four cap screws in the back, allows for the fitting to be threaded on to attachments in complicated pipe layouts, prior to tightning the fitting.



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DoubleTrac is shipped on a robust 80" reel with a 3" arbor hole, allowing the pipe to be unrolled using normal construction equipment.



DoubleTrac's patented field attachable fittings allows an easy transition from exsisting fuel pipes.



(continued from front)

DoubleTrac<sup>®</sup> can be purchased in a variety of lengths supplied on reels. One of the advantages of DoubleTrac<sup>®</sup> is the ability to be delivered in long lengths. The benefit of long lengths are fewer transition sumps and fitting connections, reducing the amount of potentials leak paths. It can be ordered in shorter lengths as well, to minimize waste and control cost. DoubleTrac<sup>®</sup> has a 15 Year Above Ground Warranty and a 30 Year Below Ground Warranty.

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DoubleTrac<sup>®</sup> supplies Double Wall Elbows and Tee fittings as well. OmegaFlex offers a team of in house Engineers dedicated to assist with any type

of piping layout, or technical question about their fuel piping products.

Typically, DoubleTrac<sup>®</sup> is ideal for fixed dock installations. Floating docks are unique and require OmegaFlex Engineering to determine if DoubleTrac<sup>®</sup> can be used along a gangway. When OmegaFlex determines DoubleTrac<sup>®</sup> cannot be used along a gangway, the dock to shore connection should be an approved flexible connector. OmegaFlex can design a reinforced double containment 316L Stainless Steel over a 316L Stainless Steel Dock Connector capable of taking up severe tidal movement. Dock Connectors are custom fabricated and the fitting attachment is TIG welded.

Contractors must be certified to install DoubleTrac<sup>®</sup> and OmegaFlex does offer on site training free of charge.

Often times marina work is done in the off-boating season. Leon and his team like the fact that DoubleTrac<sup>®</sup> can be installed in all weather conditions. Another benefit Leon and his team like is the ease of running a length of continuous pipe under a pier or dock, and the simplicity of installing the fittings is a plus to the Tank System Services team. Leon said "he has never installed a fitting that did not hold air the first time". He also likes that OmegaFlex has several entry fitting options that can be chosen from depending on the type of containment sump is used and its location.

# Having the right combination of a knowledgeable contractor and the best fuel piping for marina applications is a recipe for success.

Marina owners are spending huge sums of money complying with the newest petroleum/ marina state and local codes. Owners in the state of Maryland can rest assure if they want a superior UL971A listed double containment piping system, installed with the least amount of down time to their marinas. They should contact Tank Systems Services LLC. and ask for Leon.





Due to DoubleTrac's Stainless Steel primary and Nylon 12 outer jacket, DoubleTrac Pipe instantly relaxes once off the reel.

Once off the reel, DoubleTrac is easily pulled through a sump or chase way.

# **OmegaFlex**<sup>®</sup>

#### www.doubletrac.net